# H2 500

CREATING A CLEANER, SAFER, HEALTHIER WORLD.





### **Benefits of Hydrogen**

Hydrogen is the cleanest fuel. It is a zero-emissions fuel, produced from green, renewable resources. No other by-products are formed but clean water.

#### **Zero-emission power**

Hydrogen fuel cells (HFCs) produce no harmful emissions. the only by-products are heat and water, making our hydrogen fuel cells a zero-emission, sustainable power source.

#### **Improved Efficiency**

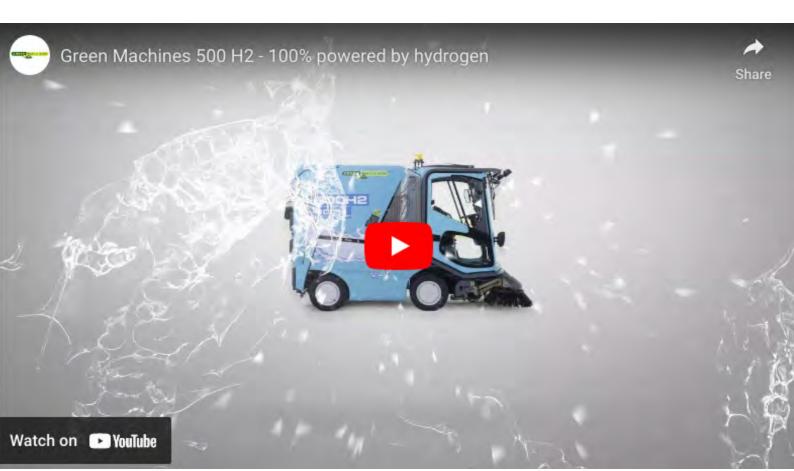
Hydrogen fuel cell technology has proven itself against tough conditions, including cold environments and weather environments like hurricanes, deserts, and winter storms, and the hard-working business environments.

#### **Robust Reliability**

According to tests hydrogen fuel cells are generally between 40- 60% energy efficient. This range compares to the typical internal combustion engine of a car which is about 25% energy efficient.

#### **Highly Sustainable**

Fuel cells save money. They eliminate the need to change, charge, and manage batteries. The units run longer than batteries and can be fueled in as little as minutes, reducing vehicle and personnel downtime.



### **Sweeper features**



**Environmentally Friendly** 

The GM 500H2 is our most environmentally friendly sweeper yet, using Hydrogen, the 500H2 is the ultimate in clean air sweeping!



**Re-fuelling Options** 

The first option is a cartridge system with H2-PODS, this allows an exchangeable cylinder to be used. Second option using a fixed Hydrogen tank, this will allow the use of standard Hydrogen refueling stations.



#### **Flexibility**

The 500H2 gives even more options and flexibility to the customer, which will allow them to meet their environmental commitments locally and nationally.



**Innovative Power Supply** 

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**Silent Operation** 

Both machines from the 500 series are silent during operation.



Swappable

Owners of the predecessor GM 500ze do not have to buy a new Green Machine. They

## **Flexible refuelling options**

With all the possibilities of the GM 500H2, there are no more excuses not go green even if the city does not have the hydrogen refuelling infrastructure.



#### **Cartridge System H2 - Pod**

Since Green Machines always finds unique ways to offer solutions, we created the 500 H2- POD. This flexible system is the first in the world that offers the end user to move to hydrogen without having hydrogen infrastructure in place. This flexible system allows you to use the machine wherever you prefer. Simply swap the H2-POD with a new one and you're good to go again.

#### The 500H2with fixed tank.

The fixed tank could be addressed as the standard machine.

This sweeper will be used by end-users who have an H2-infrastructure in place. They can quickly refuel in matter of minutes and pay the lowest price for their refueled hydrogen. The machine itself has the longest runtime due to its large tanks. All these ingredients allow the end user to use the machine 24-7.

## The future is finally here

The world's first-ever hydrogen fuel cell sweeper, 100% powered by hydrogen. The fuel cell converts oxygen and hydrogen into electricity that powers the sweeper and the only by-product of its usage is clean water.



MODEL: 500 H2



#### MACHINE DIMENSIONS - WORK MODE (BRUSHES IN)

Max Width – Work Mode (over brush plates)	1.105 mtrs (44 ins)
Width over Body	1.2 mtrs (47 ins)
Max Length (including brushes)	3.330 mtrs (131 ins)
Length over Body	2.765 mtrs (109 ins)
Max Height (excluding folding beacon)	1.98 mtrs (78 ins)
Wheel Base	1.38 mtrs (54.3 ins)
Minimum swept width	1.20 mtrs (47.2 ins)
Max swept width	1.80 mtrs (72")
Brush Diameter	650 mm (25.5 ins)

#### MACHINE DIMENSIONS - WORK MODE (BRUSHES OUT)

Max Width (Brush tip to Brush tip)	1.900 mtrs (74.8 ins)
Max Length (including brushes)	3.330 mtrs (131 ins)
Max Height (excluding folding beacon)	1.98 mtrs (78 ins)
Wheel Base	1.38 mtrs (54.3 ins)
Max Hopper Dump (Unload) Height	1.4 mtrs (55.1 ins)

#### **TRACK & INSIDE TRACK DIMENSIONS**

Rear Wheels Inside Track	
(inner wheel to inner wheel)	845 mm (33.8 ins)
Rear Wheels Track	
(center of wheel to center of wheel)	1,000 mm (37.6 ins)

#### **TURNING CIRCLE**

Ke	rb to kerb	5.5	m diam (2.75 m rad)
Ov	er brushes	7.1	m diam (3.55 m rad)

#### **VEHICLE WEIGHTS**

Front Axle unladen	935 kg(2060 lbs)
Front Axle Max Weight	1,020 kg (2248 lbs)
Rear Axle unladen	1,035 kg (2281 lbs)
Rear Axle Max Weight	1,385 kg (3052 lbs)
Max Total Permissible Wht (GVW)	2,325 kg (5124 lbs)
Foot Print	3.0 kg/cm2

#### MAXIMUM HILL CLIMB



#### **VEHICLE SPEEDS**

Forward Travel Mode (Transit)	25 km/h max (15.6 mph)
Reverse	6 km/h max (4 mph)
Forward Sweep (Brushes down)	12 km/h max (7.5 mph)
Forward Travel Mode (Work Mode)	
(Brushes Up)	16 km/h max (10 mph)
Reverse	6 km/h max (4 mph)

#### HOPPER

Capacity	1.269 cu mtr Gross / 0.744 cu mtr Net
System Compaction Ratio	2:1
Clearance for tipping	1.4 mtrs (55 ins)

#### NOISE

Inside Cab with Fan at 2400 rpm	76 dB(A)
Drive By Noise (sweeping)	74 dB(A) @7m
Drive By Noise (Transit)	59 d(BA)
Sound Power Reading	
99dB(A) 2000/14EC	Equates to 74 dB(A) at 7 mtrs

#### WHOLE BODY VIBRATION

IHand Arm	0.48	m/s2 (Limit is 2.5 m/s2)
Whole Body	0.14	m/s2 (Limit is 0.5 m/s2)
Levels comply with Machinery Safety Directive 98/37/EC		

#### **STEERING SYSTEM**

Gear type pump (1.1cc/rev) tandem driven with Aux pump off variable speed auxiliary electric motor Open center Hydrostatic steering unit incorporating PRV & cylinder protection valves

#### **DRIVE SYSTEM**

Motor	3 Phase AC motors with vector control DC/AC
	invertors – through rear differential axle
Rear Axle	Double reduction beam axle with limited slip
	differential and 18:1 reduction with coil

#### **POWER SOURCE**

Power	15 kW
Fuel cell Type	PEM (Proton Exchange membrane)
Power system	Fuel Cell

3 hours

11 hours

#### H2 TANKS

20%

H2 capacity cartdridge H2 capacity fixed tank Pressure cartridge Pressure fixed tank Endurance under normal working situation Cartridge Fixed tank 2x 0,55 kg = 1,1 kg 2x 2 kg = 4 kg 300 Bar 700 Bar

#### **GREEN MACHINES 500H2**

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MODEL: 500 H2



155/70 R12C - 8Ply - Tires on 4.5J rims -

121 Its (31 US Gals)

15 lt/hr (3.95 US Gals)

9 Its/min (2.32 US Gals)

90 bar (1323 psi)

CELEGE MACHINES

500H2

8 bar (118 psi)

750 kg (1650 lbs)

6.5 bar (94 psi)

3,40 kg/square centimeter

(at GVW); 48.3 psi (3.32 bar)

#### HYDRAULICS

Oil SpecificationBio-degradable OECD 70% HFDU68Hydraulic Tank16 Its (4.2 US Gals)CapacityBrush Motor - max speedAuxiliary System Max PressuresMax pressure - 210 bar

#### SUCTION FAN PERFORMANCE

Suction Fan – max RPM Maximum Flow Maximum Pressure 2800 rpm 3600 m3/h (1m3/sec)

33 mbar

#### **NOZZLE & SUCTION TUBE DIMENSIONS**

 Nozzle Dimensions Suction
 520 mm wide x 90 mm high (21" w x 4" H)

 Tube
 175 mm (7")

#### BRAKES

Front and Rear Brakes	Knott 230x50 hydro servo with manual adjust
Brake Fluid Type	DOT 4 – SAE J 1703 DOT 4

#### END OF LIFE ENVIRONMENTAL VALUE

Recycling -mass content

Stainless steel – Machine structure – Chassis frame, Access panels, Bumper, Hopper Components, Fasteners	370 kg
Ferrous – Cast iron & mild steel, Axles, Suspension, Running Gear, Hyd. Cylinders, Brush Gear, Suction Nozzle, Wheels	410 kg
Lead -Battery – lead-acid automotive type lead content	7 kg
Aluminium – door panels 17 kg; Hopper 195 kg; Cab 100 kg; Hyd. Manifolds 12 kg; Battery boxes & enclosures	130 kg = 454 kg
	total excl batt cells
Copper – Cables, Busbars. Motors, Invertors	230 kg
Polyethylene – reservoirs/covers	70 kg
Polyurethane – wear plates/bushings	10 kg
ABS mouldings	15 kg
Polypropylene – Covers 10 kg; Brushes (2 off) Disc 3.5 kg; Bristles (new) 3.2 kg; Bristles (worn – estimated)	1.2 kg
Glass	40 kg
Rubber – (Tires, Hydraulic hoses)	70 kg
Fabrics – Seat, noise absorption matting	30 kg
Glass Reinforced Polyester	40 kg
Gross Recyclables = 2,100 kg, kerb weight = 2,300 kg therefore recyclable % = 91% (75 kg removed for Operator wht.)	

TIRES

Size

Max Loading

**Tire Pressure** 

(At GVW) Wheel

WATER SYSTEM

Tank Capacity

Water Flow

Max system Pressure

**Cloudmaker Flow Rate** 

PRESSURE WASHER

Max Water Pressure

Electro/Hydraulic driven high pressure piston pump

Tire Footprint Loadings

#### WARRANTY

Please refer to your local Green Machines Dealer for information. www.greenmachines.com